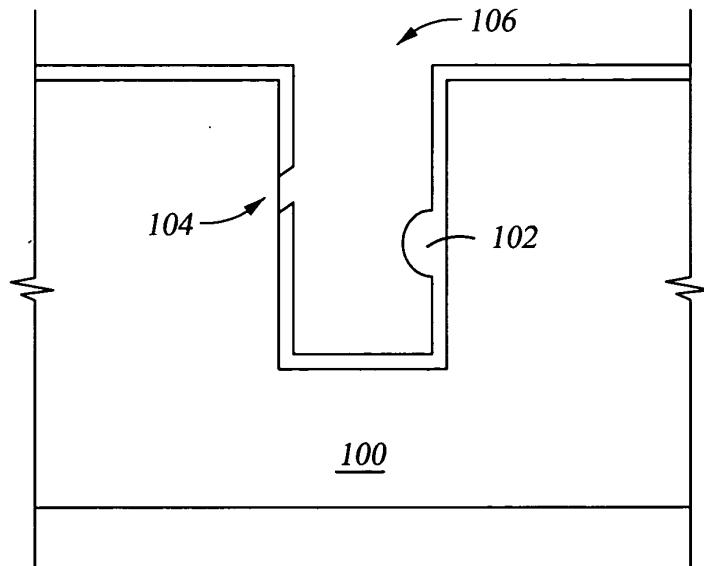
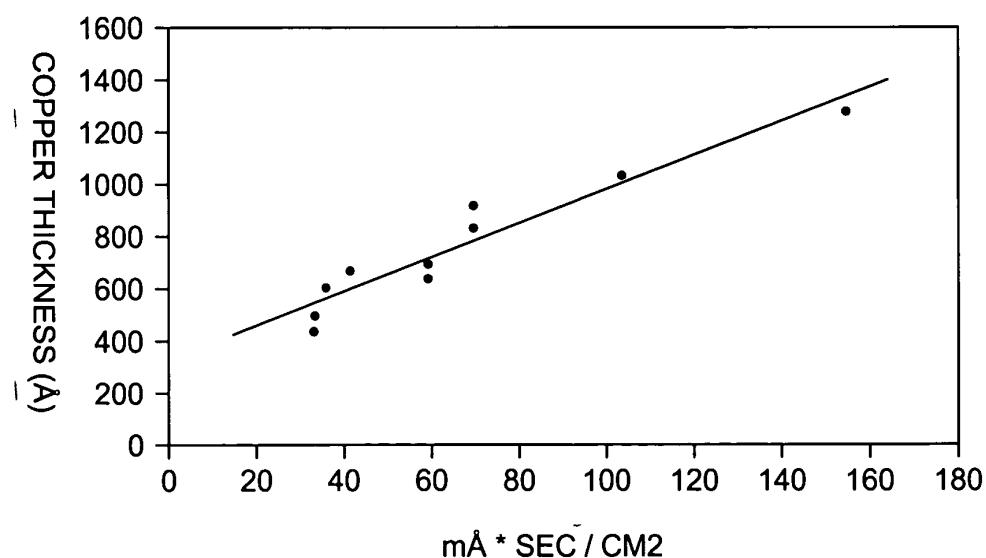


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*Fig. 1*  
(PRIOR ART)

COPPER BUILD UP AS FUNCTION OF AMP SEC



*Fig. 4*

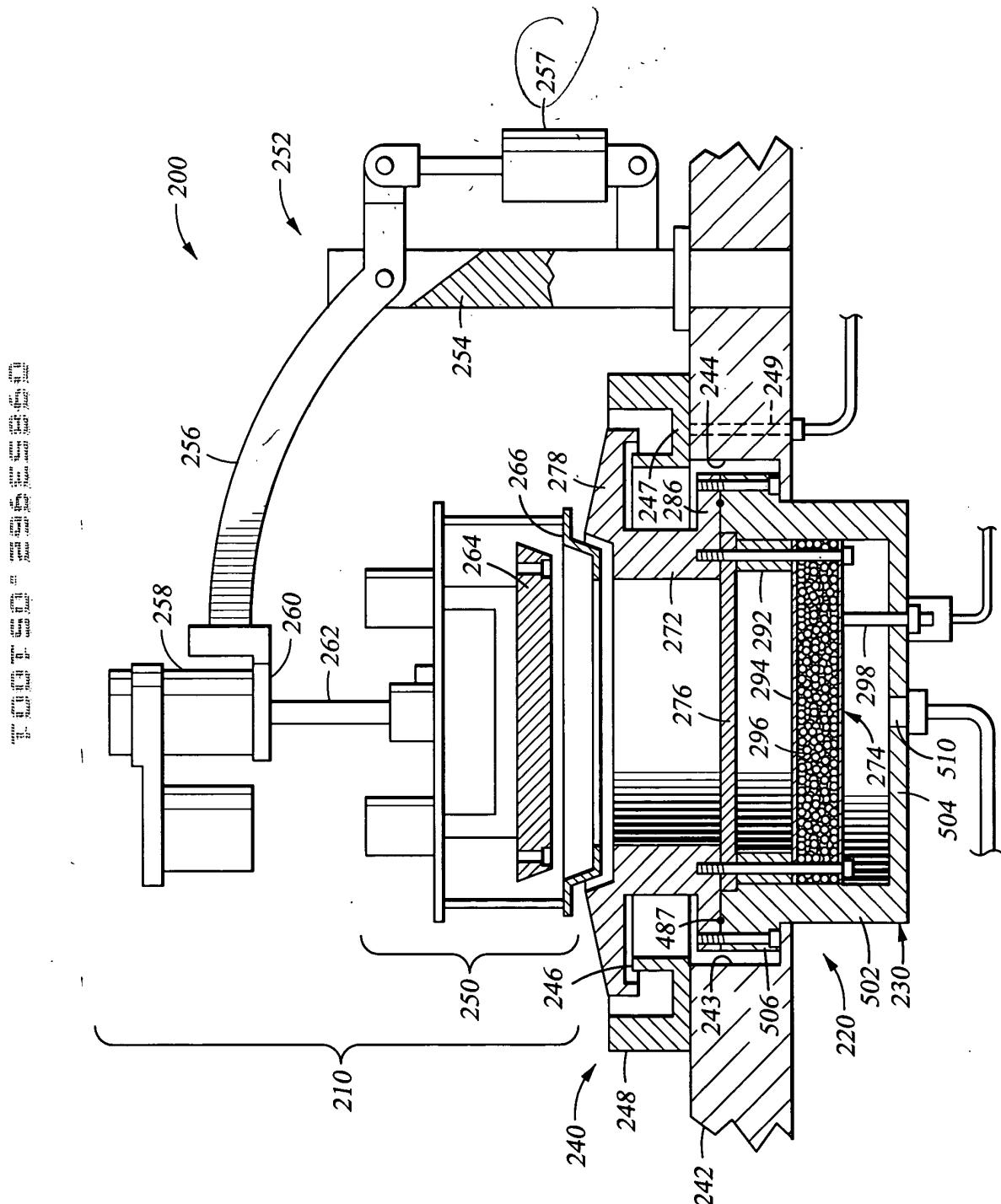
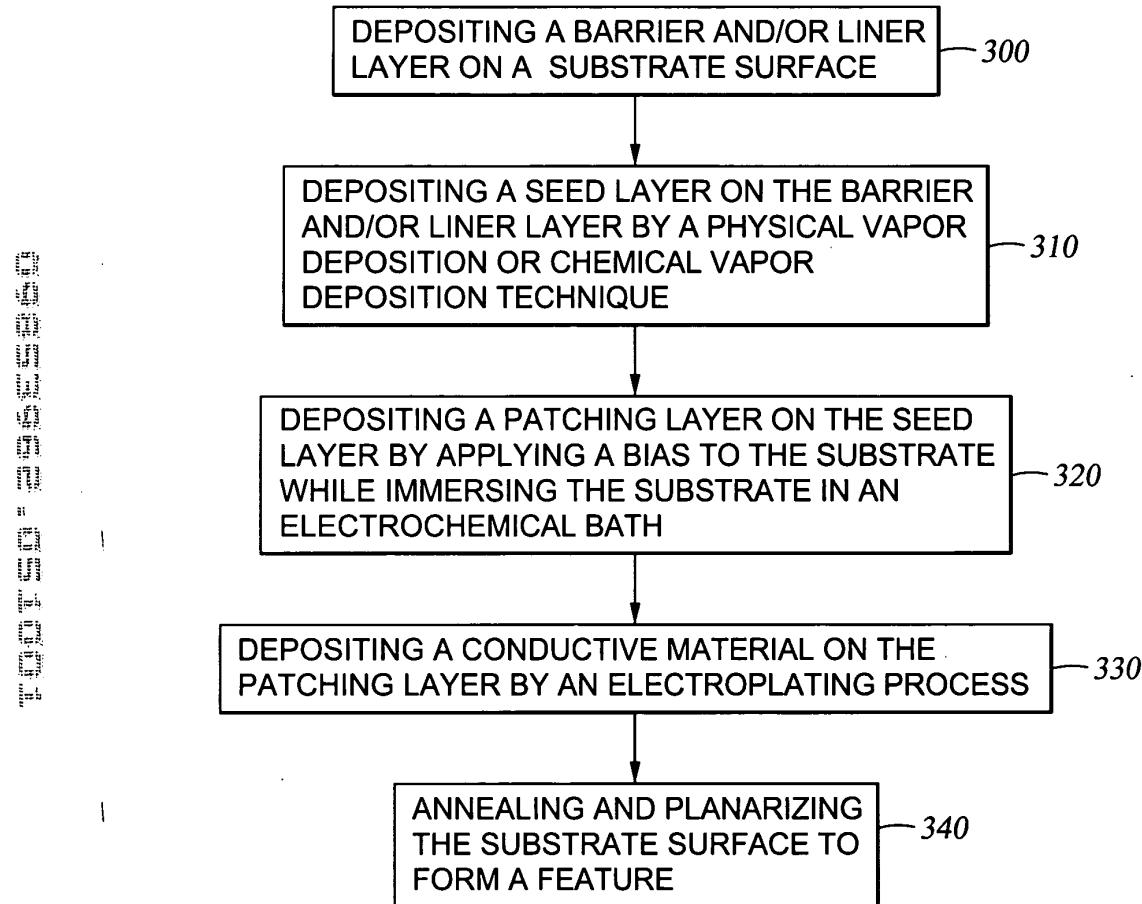


Fig. 2



*Fig. 3*